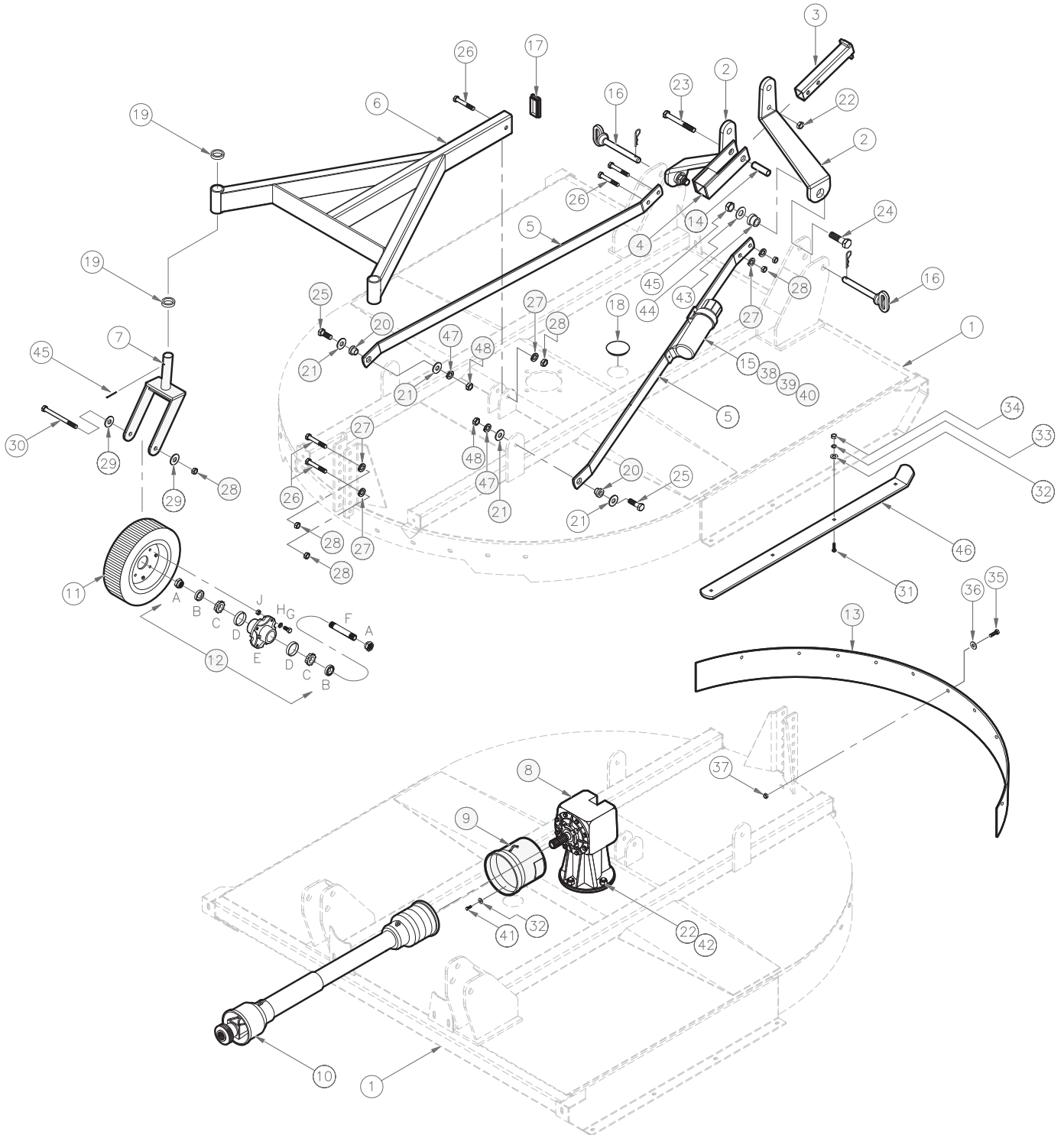


# ASSEMBLY/PARTS SECTION



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## 7' Predator Quick Attach Assembly Parts Section

Item	Part Number	Description	Qty
1.....	401-QA7PDECKWIP	7' PREDATOR Q/A BODY	1
2.....	610-1020	Q/A A FRAME	2
3.....	115-8140	INNER SLIDE TUBE WELDMNT	1
4.....	115-8145	OUTER SLIDE WELDMNT	1
5.....	116-1024	STIFF ARM	2
6.....	101-7124	DUAL TAIL WHEEL BOOM	1
7.....	116-6487-01	TAIL WHEEL YOKE	2
8.....	401-0228	GEARBOX	1
9.....	415-0007	GEARBOX SHIELD	1
10.....	401-0317-02	PTO, 1-3/8-6 X 1-3/8-6 FF3 58.5	1
11.....	103-209	LAMINATED TAILWHEEL, 4X8	2
12.....	900-1444A	TAIL WHEEL HUB ASSEMBLY	2
12A.....	401-0065	TURNDOWN NUT, 1'	2
12B.....	322-2703	T /W SEAL	2
12C.....	324-3227	BEARING CONE, L44634	2
12D.....	324-3226	BEARING RACE, L44610	2
12E.....	325-2510	T/W HUB W/CUPS	1
12F.....	105-1159	5-3/8' THD T/W SLEEVE	1
12G.....	512-0650	BOLT, 1/2'-20 X 1"	4
12H.....	412-0072	LOCK WASHER, 1/2"	4
12J.....	412-0055	NUT, 1/2"-20	4
13.....	104-1907	REAR RUBBER SAFETY GUARD	1
14.....	412-5400-01	BUSHING, 3-1/2"	1
15.....	412-9099	MANUAL HOLDER	1
16.....	155-2008	HITCH PIN, CAT II	2
17.....	116-1657	T/W BOOM PLUG	1
18.....	116-1656	MOWER DECK PLUG	1
19.....	101-7552	SPACER, T /W YOKE	4
20.....	150-6307	SMALL STEP DOWN BUSHING	2
21.....	412-0077	FLAT WASHER, 3/4"	4
22.....	412-0060	NYLOCK NUT, 3/4"	5
23.....	412-2133	BOLT, 3/4" X 6-1/2"	1
24.....	412-0048-01	BOLT, 1" X 3-1/2"	2
25.....	412-2755	BOLT, 3/4" X 2-1/2"	2
26.....	412-11320	BOLT, 5/8" X 4' GR5	5
27.....	412-0073	LOCK WASHER, 5/8"	5
28.....	412-0059	HEX NUT, 5/8"	6
29.....	412-0076	FLAT WASHER, 5/8"	4
30.....	412-5283	BOLT, 5/8" X 7-1/2" GR5	2
31.....	412-03229	PLOW BOLT, 3/8" X 1-1/2"	8
32.....	412-0075	FLAT WASHER, 3/8"	12
33.....	412-0071	LOCK WASHER. 3/8"	8
34.....	412-0657	HEX NUT, 3/8"	8
35.....	412-7250	BOLT, 1/2" X 1"	11
36.....	412-0072-01	FLAT WASHER. 1/2"	11
37.....	412-0058	HEX NUT, 1/2"	11
38.....	412-0009	BOLT, 1/4" X 1-1/4"	2
39.....	412-0007	LOCK WASHER, 1/4"	2
40.....	412-0082	HEX NUT, 1/4"	2
41.....	412-2004	BOLT, 5/16" X 3/4"	4
42.....	115-8146	GEARBOX BOLT STRAP, 3/4"	2
43.....	150-6308	LARGE STEP DOWN BUSHING	2
44.....	412-7975	FLAT WASHER, 1"	2
45.....	412-0068	NYLOCK NUT, 1"	2
46.....	108-6065	7'/15' SKID SHOE, 4-HOLE	2